

# Adsorbable Organic Halogen Analyzer AOX-200



**★ MITSUBISHI CHEMICAL ANALYTECH CO., LTD.** 

DIA Instruments/Mitsubishi Chemical is pleased to introduce an epoch making new instrument:

AOX-200 dedicated to the analysis of AOX (Adsorbable Organically bound Halogens).

Method of AOX analysis is used to assess the quality of water for contamination by organic halides by measuring organic CI, Br and Iodine compounds adsorbed to activated carbon.

The ease of operation achieved by combustion in an open top pyrolysis tube combined

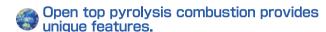
with low running costs by using air as combustion gas lead to an outstanding

performance of AOX-200. DIA Instruments/Mitsubishi Chemical has a perfect line up for the analysis of

AOX in drinking water, surface water and sludge.



# **Features**



- ✓ Easy automation.
- ✓ Gas leakage almost impossible as mass flow is provided by suction not by overpressure.
- ✓ No sealings on pyrolysis tube.
- ✓ No flush back of sulfuric acid.
- ✓ No heated transfer tubes.
- ✓ No needed on sample inlet port.

## No gases required for combustion except air.

- ✓ Cost saving as no external gas is required: 50%-75% of initial investment costs are additionally spend on gases on conventional products.
- ✓ Independent operation. (No gas connection is required.)

## Acetic acid destruction keeps atmosphere clean.

- ✓ No exposure to toxic acetic acid vapor.
- ✓ No inconvenience due to smell of acetic acid.

## Small foot print (<50cm width)

- ✓ No extensive use of lab space.
- ✓ Easy to move.
- ✓ Fasy to maintain.
- ✓ Easy to check mechanical and electrical components.

#### Universal automation for batch and column method by built-in sampler: FI-200

- ✓ Frit auto sampler included in standard configuration.
- ✓ Frit auto sampler capable to operate Column and Frit / batch method.
- ✓ Capable for using carbon introduced to frit.

## Auto sampler for column method : CI-200

- ✓ Column Auto sampler with direct injection of pure activated carbon columns without any container. (Patent Applied)
- ✓ High capacity of the pyrolysis tube for activated carbon columns burned on the system. (max. 300 Shots.)
- ✓ Autosamplers with rigid and robust construction (no complicated laser driven position finding mechanisms)
- ✓ Easy to change auto samplers.

#### Adsorption module for batch method using ceramic frits: SA-200

✓ Rigid Ceramic frits developed for a long life and strong against destruction.

## **Exclusive new software**

- ✓ Easy single point control
- ✓ Operation by drop down menus, by intuition using icons or educated by interactive guide menus



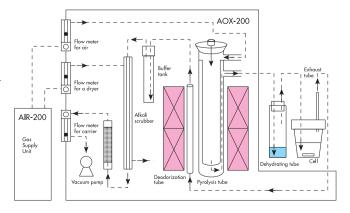
### Measurement Principal

AOX adsorbed to activated carbon is pyrolyzed in a quartz combustion tube. Combustion gases containing hydrogen halides are forced through a dehydrating tube and subsequently adsorbed within the electrolyte of a coulometric titration cell.

Within the titration cell the halogen ions are quantified by an argentometric coulometry. The amount of chlorine is calculated from the quantity of electricity required for the formation of silver ions.

$$HCI + Ag^+ \rightarrow H^+ + AgCI$$
 (Titration)  
 $Ag \rightarrow Ag^+ + e^-$  (Electrolysis)

The gas is moved by application of a suction pump. This principle is used to destroy acetic acid vapour by returning the gases through a separate combustion tube within the furnace after passage of titration cell.





#### ♦ISO 9562, DIN EN 1485

· Water quality-determination of adsorbable organic halogens (AOX)

#### ◆EPA 9020

- · Total organic halides (AOX-Column method)
- ·ICR [EPA 814-B-96-002 for QC]

#### ◆DIN38414 part18

· Sludge and Sediment-Determination of adsorbed organically bound halogens (AOX-Batch method)

## Application

#### ●Column method (AOX-2)

Sample	Sample volume	No of measurement	Count ( $\mu$ g)	Recovery(%)	RSD(%)
Activated carbon (with prepacked column)	blank	2	0.251	_	_
0.1ppm TCP (with prepacked column)	10ml	8	1.225	97	2.37

#### ●Batch method (AOX-Batch)

Sample	Sample volume	No of measurement	Count ( $\mu$ g)	Recovery(%)	RSD(%)
Activated carbon	blank	2	0.403	_	-
1ppm chlorophenol	10ml	4	10.578	102	4.64

# Options

#### **System configuration**

	Adsorption Module	Consumables	Sampler	Main Unit
Column	You only set the activated carbon columns and the unit automatically performs the AOX adsorption and the nitrate washing.    Operating method	□ Pre-packed Activated Carbon Column  DAC Column  □ Glass tube (reusable)  □ Activated Carbon Mitsubishi Carbon	CI-200 Automatic Column Injector  Dimensions Approx.170(W)x 140(D)x 225(H)mm Weight Approx. 4kg  MI-200 Manual Column Injector  Dimensions Approx.237(W)x 234(D)x 308(H)mm Weight Approx. 3kg	Built-in Automatic Frit Injector.  PC and Printer
Batch Method	Batch adsorption  * Prepare a suction pump and a reservoir bottlle for using SA-200  Dimensions   Approx.310(W)x 200(D)x 350(H)mm   Weight   Approx. 2kg		□FI-200 Frit Auto Sampler (Built-in to Main Unit)	Power supply AC100/115/230/240V, 50/60Hz, 0.5VA Dimensions Approx.100(W)x 400(D)x 220(H)mm Weight Approx. 5kg

#### Specifications

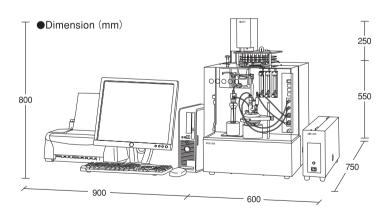
Model	Adsorbable organic halogen analyzer AOX-200			
Analysis method	Oxidative pyrolysis /Coulometry			
Oxidative decomposition	Combustion in a quartz tube			
Sample forms	Solid (Liquid sample adsorbed to activated carbon), Liquid(QC Solution)			
Sample introduction	Drop into the open top pyrolysis tube driven by Newton's law			
	Column: Sample adsorbed to activated carbon			
	Frit: Frit with sample adsorbed to activated carbon			
Furnace	Vertical furnace			
Furnace temperature	Max. 1100 ℃			
Detection method	Oxidation-reduction potential (Potential difference detection by electrodes)			
Detection electrodes	Silver electrode			
Titration control	Electrolytic current automatic control			
Repeatability				
	Concentration(ng/ml)	Sample Volum(ml)	Recovery(%)	RSD(%)
	100	20	95 to 105	<3
	10	100	80 to 120	<10
	Standard Sample: 2, 4, 6-trichlorophenol solution			
Measurement range	Total organic halogen: 0.1 to 50 μg			
Sample volume	Solid (activated carbon): 50mg or less,Liquid: 50 μI (Standard Solution for QC) or less			
Measurement time	Within 10 minutes/measurement (At 2 µg sample measurement)			
Operating Condition	15 to 35 °C, 80%RH or less (No condensation)			
Gas	When using AIR-200 unit, gas is not required.			
	or Oxygen gas (purity 99.9% or more)*Without AIR-200 external oxygen gas is necessary to operate the AOX-200.			
Power supply	AC 100/115/230/240V, 50/60Hz, 1000VA			
Dimensions	Approx.410 (W) x 410 (D) x 550 (H)mm			
Weight	Approx. 28kg			

#### Sampler

FI-20	00 (built-in)	Auto Sampler for ceramic frit and column*	
CI-20	00 (option)	Auto Sampler for activated carbon column	
MI-2	00 (option)	Manual Column Injector	

#### Measurement Mode

AOX-Batch	Organic halogen(Ceramic frit 1 pc, one combustion)	
AOX-1	Organic halogen(Columns 2 pcs, one combustion)	
AOX-2	Organic halogen(Column 1 pc, two combustions)	
AOX-SS	Organic halogen(Columns 2 pcs and Suspended solid, three combustions)	



\*Capable for using an adsorbed column carbon to frit.

## **★** MITSUBISHI CHEMICAL ANALYTECH CO., LTD.

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